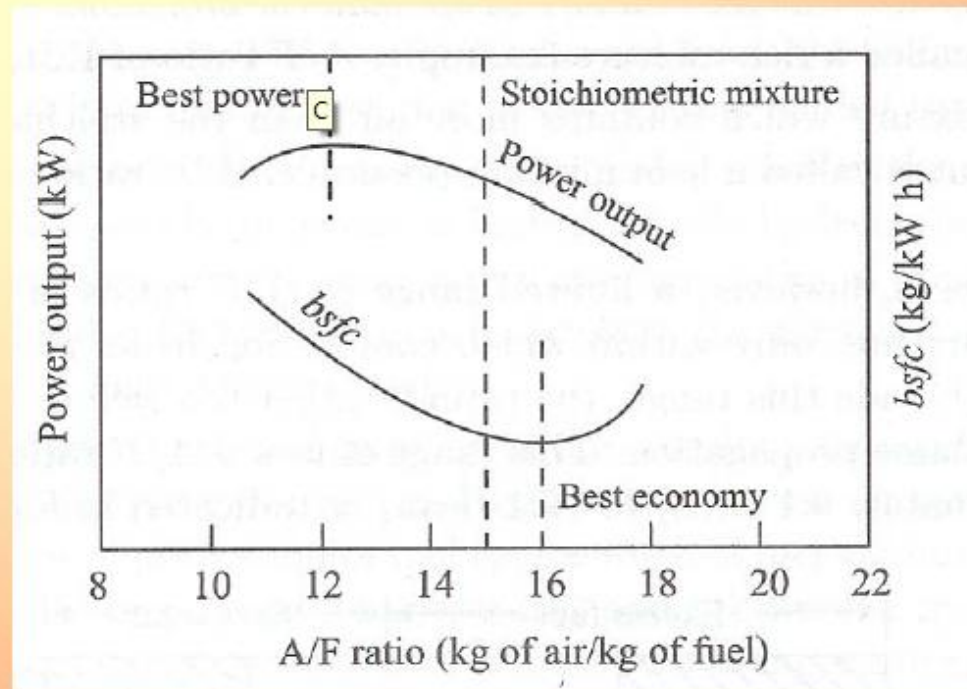


## Variation of power output and sfc with A-F ratio in SI engine (Full throttle and constant speed)

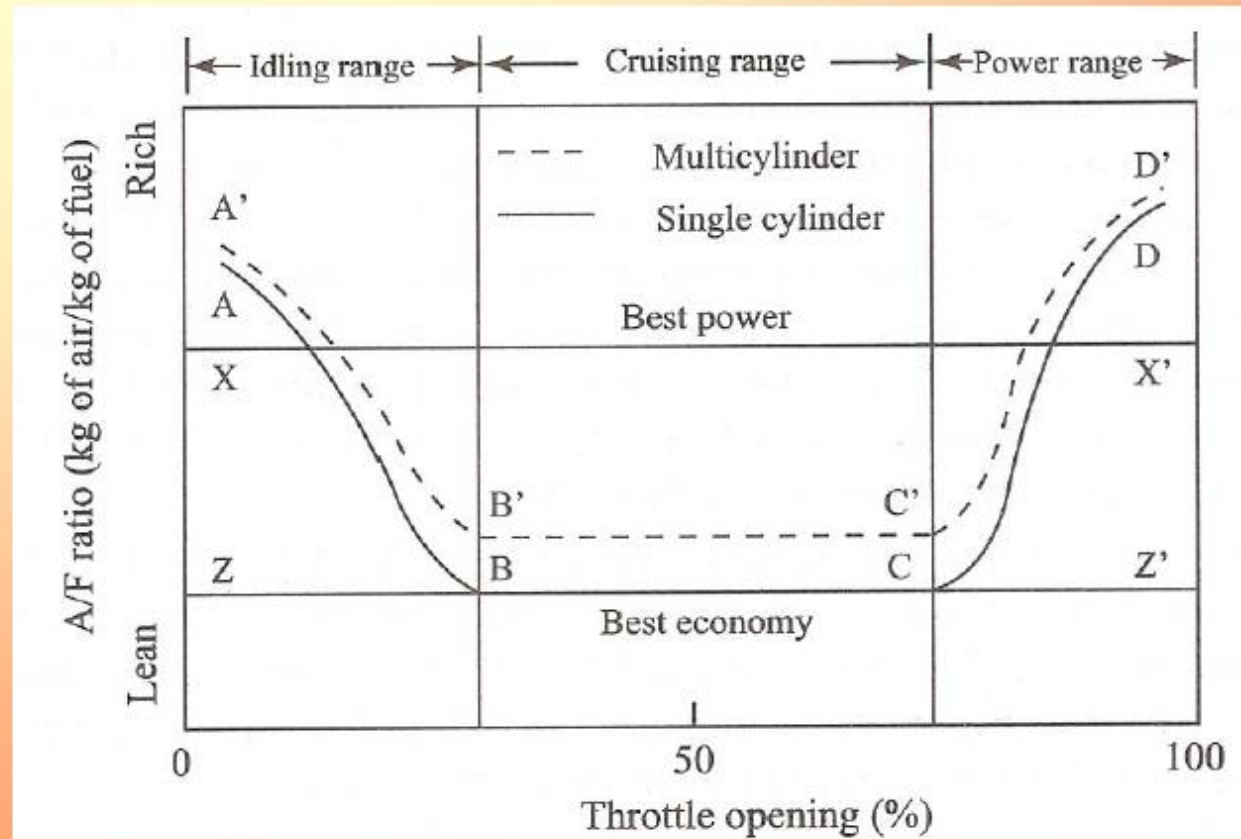


- ❑ Maximum Output = 12:1 (Best power mixture)
- ❑ Minimum Fuel Consumption = 16:1 (Best economy mixture)

## Various Loads

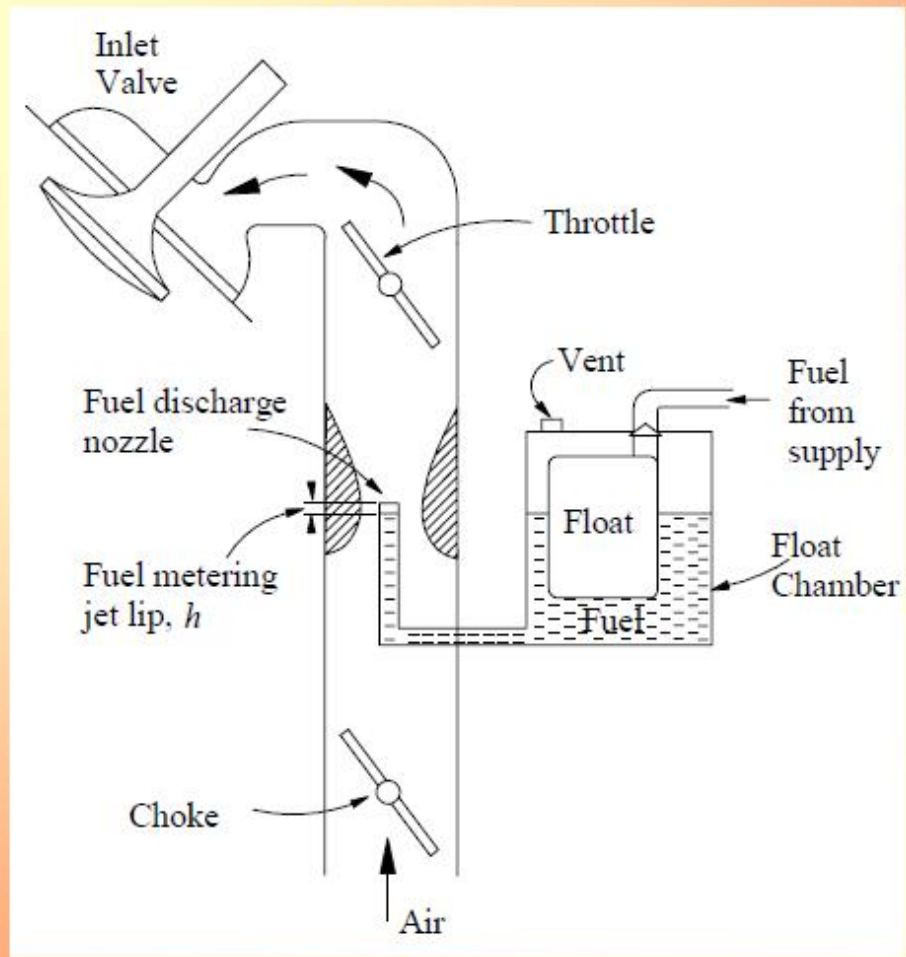
- ❑ **Idling/Starting:** Engine runs without load. Produces power only to overcome friction between the parts. **Rich mixture<sup>‡</sup>** is required to sustain combustion.
- ❑ **Normal Power/Cruising/Medium Load:** Engine runs for most of the period. Therefore, fuel economy is maintained. Low fuel consumption for maximum economy. **Requires a lean mixture.**
- ❑ **Maximum power/Acceleration:** Overtaking a vehicle (short period) or climbing up a hill (extra load). **Requires a rich mixture.**

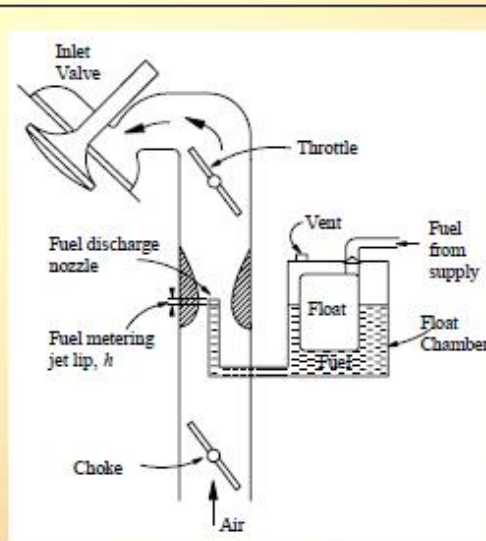
## Carburetor Performance





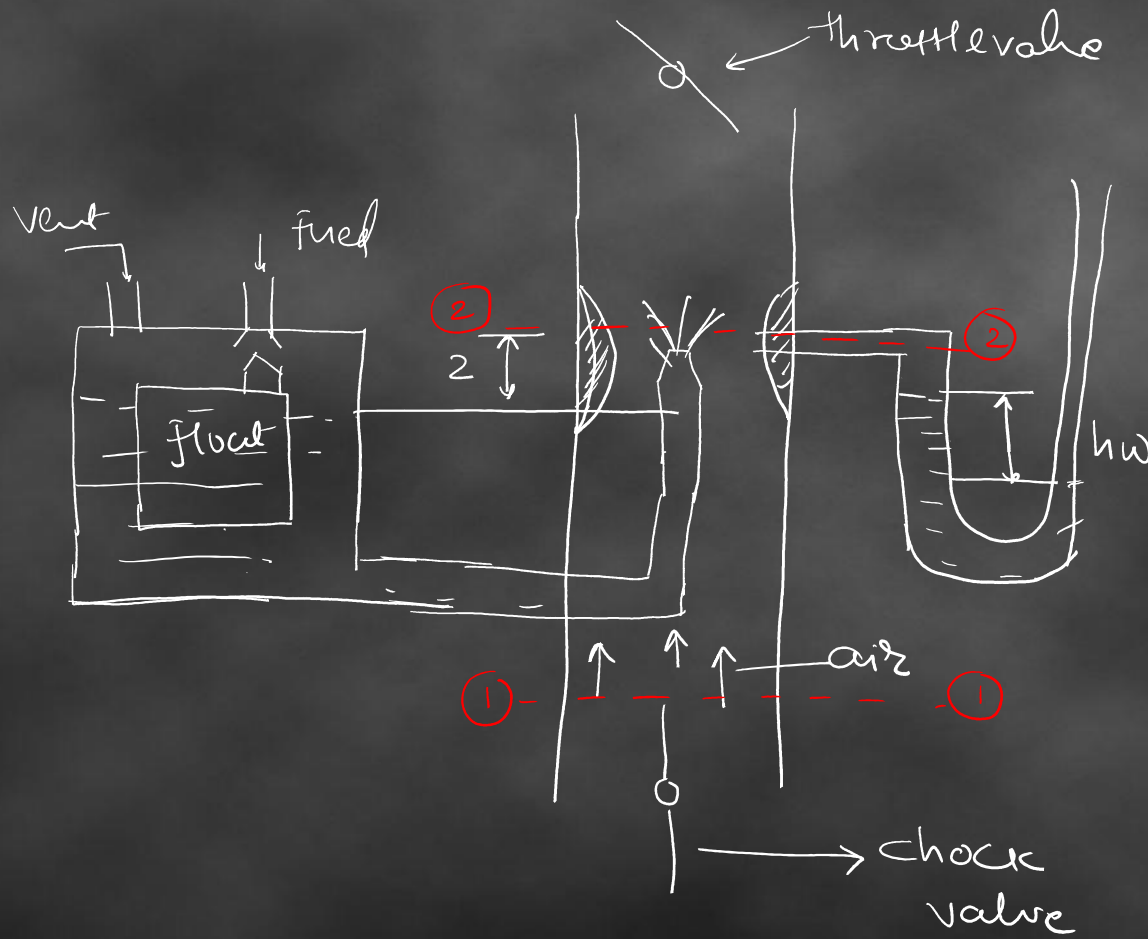
## Simple Carburetor





## Components of a Simple Carburetor

- ❑ A float chamber with a float to store fuel and to adjust its level
- ❑ A round cylinder with a venturi for atomization of fuel.
- ❑ A fuel nozzle to atomize and produce a spray of fuel
- ❑ A throttle valve to supply varying quantity of the mixture at different load conditions
- ❑ A choke valve to control the air supply in order to provide a rich or a lean mixture



⇒ Approximate Analysis

(1)  $S_g = C \quad S_{g1} = S_{g2} = S_g$

(2)  $V_1 = 0$

Let  $z =$  height of nozzle HP

$V_1, V_2 =$  Velocity at sec 1 & 2

$P_1, P_2 =$  Pressure at sec 1 & 2

$m_a$  &  $m_f =$  mass flow rate of air & fuel

$C_{da}$  &  $C_{df} =$

$A_f =$  cis of fuel nozzle

$A_v =$  cis of venturi throat

$d =$

$g =$



Now Applying Bernoulli's eqn at 1-1 & 2-2 for air

$$\frac{P_1}{\rho_{a_1}} + \frac{V_1^2}{2} = \frac{P_2}{\rho_{a_2}} + \frac{V_2^2}{2}$$

$$\rho_{a_1} = \rho_{a_2} = \rho_a$$

$$V_1 = 0$$

$$\frac{P_1}{\rho_a} = \frac{P_2}{\rho_a} + \frac{V_2^2}{2}$$

$$V_2 = \sqrt{\frac{2(P_1 - P_2)}{\rho_a}}$$

mass flow rate of air

$$\begin{aligned} m_a &= \rho_a V_2 A_2 C_{d_a} \\ &= A_2 C_{d_a} \rho_a \sqrt{\frac{2(P_1 - P_2)}{\rho_a}} \end{aligned}$$

$$m_a = A_2 C_{d_a} \sqrt{2 \rho_a (P_1 - P_2)}$$

→ Apply steady flow energy eqn for fuel

$$\frac{P_1}{\rho_f} = \frac{P_2}{\rho_f} + \frac{V_f^2}{2} + Zg$$

$$V_f = \sqrt{\frac{2(P_1 - P_2 - 2g \rho_f Z)}{\rho_f}}$$

mass flow rate of fuel

$$m_f = A_f \rho_f V_f C_{d_f}$$

$$m_f = A_f C_{d_f} \sqrt{2 \rho_f (P_1 - P_2 - 2g \rho_f Z)}$$

Air fuel Ratio

$$\frac{m_g}{m_f} = \frac{A_2 c_{d_g} \sqrt{2 \rho_g (P_1 - P_2)}}{A_f c_{d_f} \sqrt{2 \rho_f (P_1 - P_2 - \rho_f 2g)}}$$

$$= \frac{A_2}{A_f} \cdot \frac{c_{d_g}}{c_{d_f}} \sqrt{\frac{\rho_g}{\rho_f}} \sqrt{\frac{\Delta P}{\Delta P - 2g\rho_f}}$$

$$2 = 0$$

$$\boxed{\frac{m_g}{m_f} = \frac{A_2}{A_f} \cdot \frac{c_{d_g}}{c_{d_f}} \sqrt{\frac{\rho_g}{\rho_f}}}$$



Exact Analysis of simple calorimeter

⇒ Compressibility of air is considered

SFEE

$$h_1 + \frac{V_1^2}{2} = h_2 + \frac{V_2^2}{2}$$

$$V_1 = 0$$

$$h_1 = c_p T_1 \quad h_2 = c_p T_2$$

$$V_2 = \sqrt{2c_p(T_1 - T_2)}$$

$$= \sqrt{2c_p T_1 (1 - T_2/T_1)}$$

$$V_2 = \sqrt{2c_p T_1 (1 - (P_2/P_1)^{\gamma-1/\gamma})}$$

$$\dot{m}_a = \rho_1 A_1 V_1 C_d q = \rho_2 A_2 V_2 C_d q$$

$$\dot{m}_a = \frac{A_1 V_1 C_d q}{\rho_1} = \frac{A_2 V_2 C_d q}{\rho_2}$$

$$P_1 V_1^\gamma = P_2 V_2^\gamma$$

$$V_2 = V_1 (P_1/P_2)^{1/\gamma}$$

$$= \frac{RT_1}{P_1} \left(\frac{P_1}{P_2}\right)^{1/\gamma}$$

$$\dot{m}_a = \frac{A_2 C_d q \sqrt{2c_p T_1 (1 - (P_2/P_1)^{\gamma-1/\gamma})}}{\frac{RT_1}{P_1} (P_1/P_2)^{1/\gamma}}$$

$$m_g = C_d g \frac{A_2 P_1}{R T_1} \left( \frac{P_1}{P_2} \right)^{1/\gamma} \sqrt{2 C_p T_1 \left( 1 - \left( \frac{P_2}{P_1} \right)^{\frac{\gamma-1}{\gamma}} \right)}$$

$$m_g = C_d g \frac{A_2 P_1}{R \sqrt{T_1}} \sqrt{2 C_p \left[ \left( \frac{P_1}{P_2} \right)^{2/\gamma} - \left( \frac{P_2}{P_1} \right)^{\frac{\gamma+1}{\gamma}} \right]}$$

$$\frac{m_g}{m_f} = \frac{C_d g \frac{A_2 P_1}{R \sqrt{T_1}} \sqrt{2 C_p \left[ \left( \frac{P_1}{P_2} \right)^{2/\gamma} - \left( \frac{P_2}{P_1} \right)^{\frac{\gamma+1}{\gamma}} \right]}}{C_d f A_f \sqrt{2 g S_f (P_1 - P_2 - 2 g S_f)}}$$